

# RIGID RAK 350 & 450 SERIES WALL RACK ASSEMBLY INSTRUCTIONS

350 and 450 series steel wall racks consist of a right and left hand end bracket, a 1" diameter hanger pole, and 3/4" diameter shelf rails. A center support bracket is included for models longer than 4 feet. Holes of securing the pole and rails to the end brackets are punched in the pole and rails. Corresponding holes are punched in the end brackets for the hanger pole and for the front and back shelf rails. No holes are provided for securing the center bracket. For easy assembly, place on table, work bench or any flat surface. **DO NOT USE CENTER BRACKETS ON UNITS 48" OR SHORTER**

## Assembly instructions

1. Place end brackets face down with hanger pole end facing up and away. If center brackets are included, place center bracket same way and approximately in center of overall length.
2. Place hanger pole and shelf rails in appropriate bracket hole. **Stop** if hanger receptacles are to be used, slide receptacles on hanger pole. **Be sure** they are faced properly.
3. Align holes and start screws in hanger pole and the two shelf rails. **Do not tighten screws until unit is securely mounted to wall.** Slide opposite end bracket in place and start screws.
4. **To Mount Unit:** Locate position desired on wall (hanger pole should be approximately 66" above floor). Mark holes. Be sure unit is square and level. Mark, drill and secure with the #12 screws which are provided. **Tighten all of the assembly screws.**

**Caution:** Adequate blocking must be provided to insure Rigid mounting

